



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-044
Job Sheet 176283



Part No: D4038-044

Job Qty: 2 ea

Part Name: Angle Assembly Aft RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 2 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31
as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Stores/Pkg-1	6	APR 25 2018
110	Small Fab	2 pcs	4/26/18	4/26/18	0.00	0.50	Small Fab-5	9-89	38
120	QC	2 pcs	4/26/18	4/26/18	0.00	0.00	QC5	38	BR 18 4-26
121	Powdercoat	2 pcs	4/26/18	4/26/18	0.00	0.08	Powdercoat1	6	38
122	QC	2 pcs	4/26/18	4/26/18	0.00	0.00	QC3	6	38
130	Packaging	2 pcs	4/26/18	4/26/18	0.00	0.00	Packaging3-2	6	9-89
140	QC21-SA	2 Ea	4/26/18	4/26/18	0.00	0.00	QC21	9-89	APR 27 2018

Part Op 110 - ASSEMBLE AS PER DWG
Descriptions: 121 - START TIME: 1:10 OVEN TEMPERATURE: 320° FINISH TIME: 2:10.
M 138760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (2 ea)	90-Start up Operation	5019 387
D4038-12	Block	2 Ea (1 ea)	90-Start up Operation	5041 885
D4038-4	Angle, Aft, RH	2 Ea (1 ea)	90-Start up Operation	5063 632
D4038-8	Block	2 Ea (1 ea)	90-Start up Operation	5043 877
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5038764
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5015267

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	110	0
	D4038-12	2	5	0
	D4038-4	2	2	0
	D4038-8	2	5	0
	MS21042L3	4	2,225	0
	NAS1149D0363J	8	2,519	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hemel Hempstead, Herts AL3 7JY
UK
Tel: +44 (0)1462 434343
Fax: +44 (0)1462 434344
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065496

Part: D4038 - 044

Job No: 176283

Serial No/Batch: S065496

Revision: F

Inspector:

Date: 04/26/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002808	S065148	AN3-14A	Bolt	S019387	ST349	4
002808	S063632	D4038-4	Angle, Aft, RH	FM118106	ST069	2
002808	S065147	D4038-8	Block	S063877	ST070	2
002808	S065146	MS21042L3	Nut	S038764	ST303	4
002808	S065145	NAS1149D0363J	Washer	S015269	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4038-12 S064883

Plex 4/25/18 1:31 PM dart.quirion.sonia